## Kao Collins Inc.

# PUK1257

Kao Collins UV/LED Inks for Piezo Technology

### **LED Standard Black**

PUK1257 LED Standard Black is formulated for use in Kyocera Printheads. It is designed for adhesion on a range of coated materials and PVC stocks. PUK1257 is formulated to cure with LED lamps emitting a wavelength of 395 nm.

#### **Ink Features**

• Fluid base: LED curable

• Colorant: Pigment

• Flash Point: > 95°C

• Shipping info: Non-Hazardous

• Shelf-life: 1 year

#### **Recommended Use**

• LED Cure - 395 nm

• Minimum Curing Power: 8W/cm<sup>2</sup> intensity

• Cure Speed at 600 x 600 dpi: 50m/min<sup>1</sup>; 14 pL dropsize

• Proper Degassing is highly recommended<sup>2</sup>

#### **Printhead**

Print head: Kyocera KJ4A

• Operating Conditions: 40 °C

#### **Storage & Packaging**

- Storage conditions: 15 35 °C, 20% –80% relative humidity, non-condensing
- Flushing Fluid: PUW1185
- Packaging:

81F – 1 liter (black bottle with handle)

85F - 5 liter (black bottle with handle)

#### Notes:

<sup>&</sup>lt;sup>1</sup> for optimally treated stocks

Please contact technical support for any further questions.